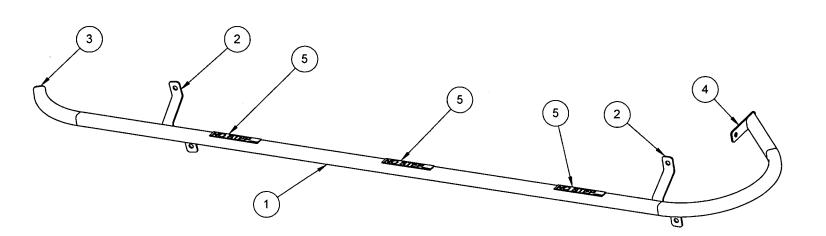
ITEM	QTY -041	QTY -042	P/N	DESCRIPTION	
	X		D4051-041	RAPPEL DEFLECTOR ASSY	
		Х	D4051-042	RAPPEL DEFLECTOR ASSY	
1	1	1	D4051-1	RAPPEL DEFLECTOR	
2	2	2	D4051-3	BRACKET	
3	1	1	D4051-7	FILLER	
4	1	1	D4051-5	MOUNTING PLATE	
5	3	3	D4051-9	PLACARD	



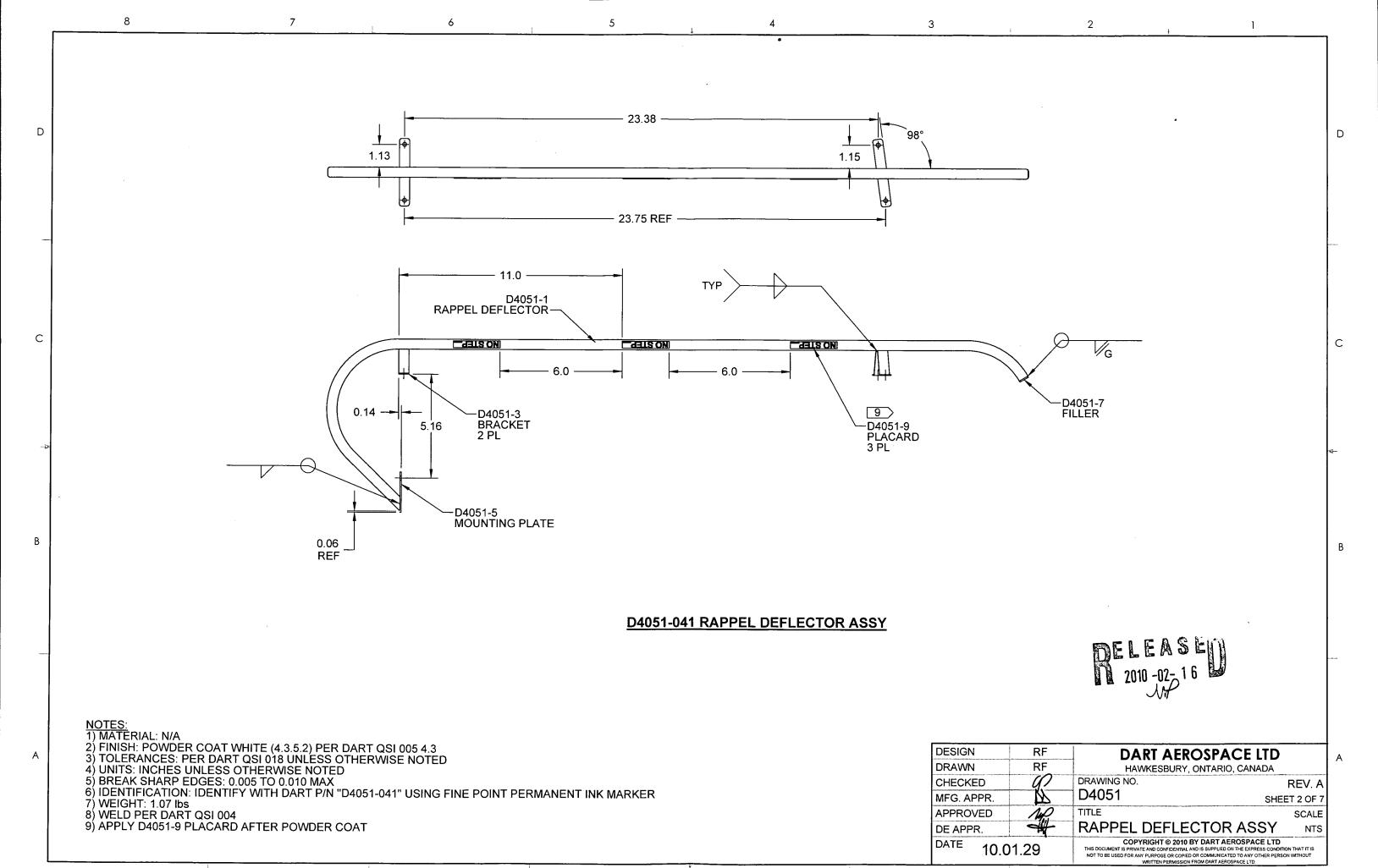
D4051-041 RAPPEL DEFLECTOR ASSY (SHOWN) D4051-042 RAPPEL DEFLECTOR ASSY (OPPOSITE)



А	NEW IS	SUE	RF	10.01.29	
REV.			BY	DATE	
DESIGN		RF	DART AEROSPA	CELTD	
DRAWN		RF	HAWKESBURY, ONTARIO, CANADA		
CHECKED		W	DRAWING NO.		REV. A
MFG. APPR.		N	D4051		SHEET 1 OF 7
APPROVED		149			SCALE
DE APPR.		-#-	RAPPEL DEFLECTOR ASSY		SY NTS
DATE 10.01.29			COPYRIGHT © 2010 BY DART AEROSPACE LTD  THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS  NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT  WRITTEN PERMISSION FROM DART AEROSPACE LTD.		

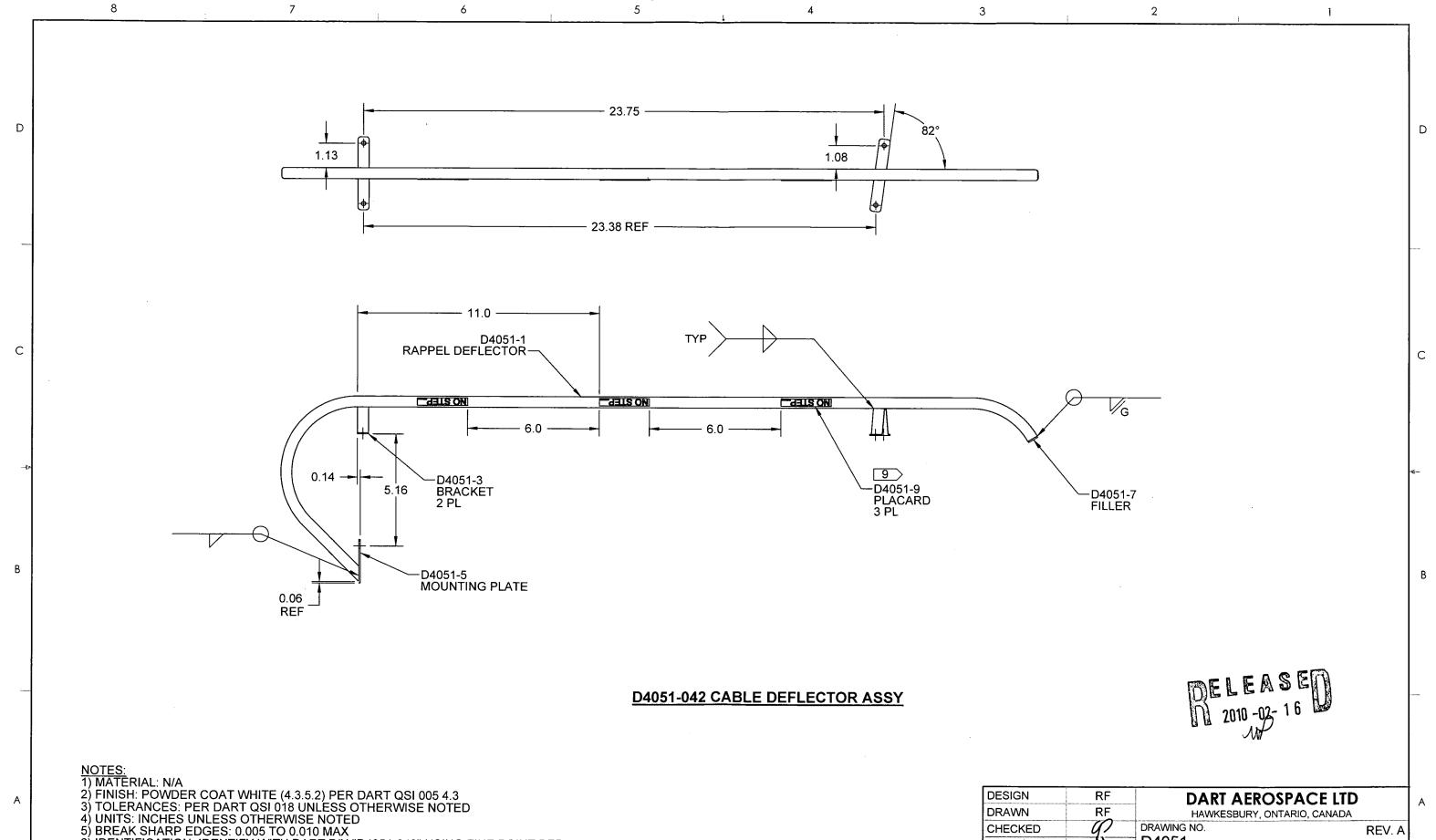
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D4051 MFG. APPR. **APPROVED** TITLE RAPPEL DEFLECTOR ASSY DE APPR. COPYRIGHT © 2010 BY DART AEROSPACE LTD

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7) WEIGHT: 1.07 lbs

8) WELD PER DART QSI 004

9) APPLY D4051-9 PLACARD AFTER POWDER COAT

6) IDENTIFICATION: IDENTIFY: WITH DART P/N "D4051-042" USING FINE POINT PERMANENT INK MARKER

3

SHEET 3 OF 7

28.00 2.00 135°±15° CLR3.25 TYP 8.53

## 8 D4051-1 RAPPEL DEFLECTOR

NOTES: 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.50 x 0.50 x 0.049 WALL REF DART SPEC. M304TS0.500W.049

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2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: N/A

7) WEIGHT: 0.98 lbs

8) TUBE FLAT LENGTH 43.00 REF

DESIGN RF **DART AEROSPACE LTD** RF DRAWN HAWKESBURY, ONTARIO, CANADA CHECKED DRAWING NO. REV. A D4051 MFG. APPR. SHEET 4 OF 7 **APPROVED** TITLE RAPPEL DEFLECTOR ASSY DE APPR. COPYRIGHT © 2010 BY DART AEROSPACE LTD

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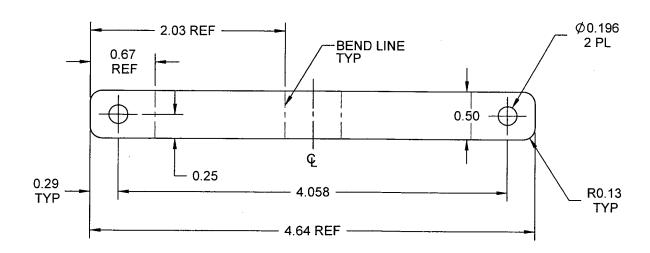
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0.63 - 1.35 R0.13 4 PL 1.24 0.060 REF 0.69 TYP

**D4051-3 BRACKET** (MAKE FROM D4051-3F FLAT PATTERN)

3.33 REF



**D4051-3F FLAT PATTERN** 

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NOTES:
1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET 0.060 THICK ANNEALED 2B FINISH PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240 PER DART SPEC M304S16GA

2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX 6) IDENTIFICATION: NONE 7) WEIGHT: 0.03 lbs

**DESIGN** DART AEROSPACE LTD RF DRAWN RF HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED REV. A D4051 MFG. APPR. SHEET 5 OF 7 **APPROVED** TITLE SCALE RAPPEL DEFLECTOR ASSY DE APPR. NTS COPYRIGHT © 2010 BY DART AEROSPACE LTD

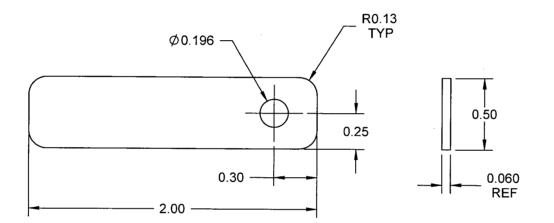
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R0.13 TYP 0.48 0.060 REF

**D4051-5 MOUNTING PLATE** 

**D4051-7 FILLER** 

NOTES:
1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET 0.060 THICK ANNEALED 2B FINISH
PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240
PER DART SPEC M304S16GA
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: D4051-5: 0.02 lbs
D4051-7: 0.004 lbs

DESIGN	RF	DART AEROSPACE LTD		
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA		
CHECKED	$\omega$		REV. A	
MFG. APPR.	W	D4051 SHEE	SHEET 6 OF 7	
APPROVED	NO	TITLE	SCALE	
DE APPR.	#	RAPPEL DEFLECTOR ASSY	NTS	
DATE 10.0	1.29	COPYRIGHT © 2010 BY DART AEROSPACE LTD  THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS  NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT		

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0.30 0.35 P/N D4051-9 0.05 2.30

**D4051-9 PLACARD** 



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NOTES:

1) MATERIAL: RED LETTERS ON WHITE BACKGROUND AND SELF-ADHESIVE BACK.

MANUFACTURE FROM 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031

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2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: NONE
7) WEIGHT: N/A

DESIGN RF DART AEROSPACE LTD DRAWN RF HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED REV. A D4051 MFG. APPR. SHEET 7 OF 7 APPROVED TITLE SCALE DE APPR. COPYRIGHT © 2010 BY DART AEROSPACE LTD

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